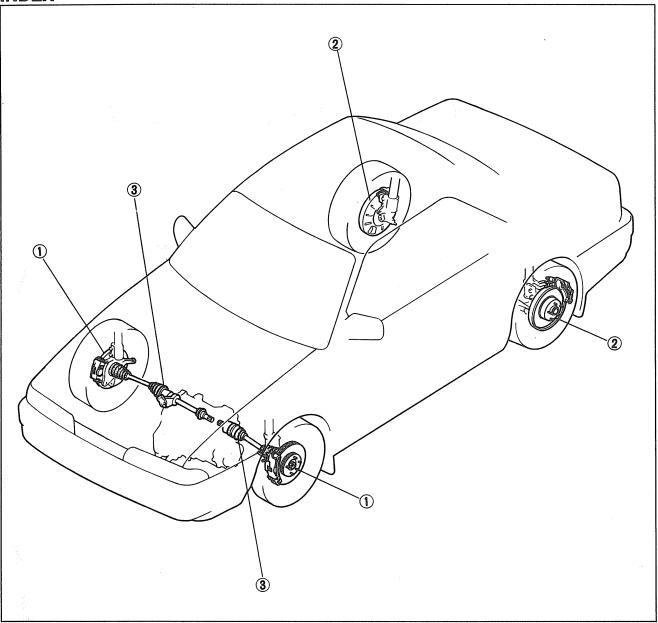
FRONT AND REAR AXLES

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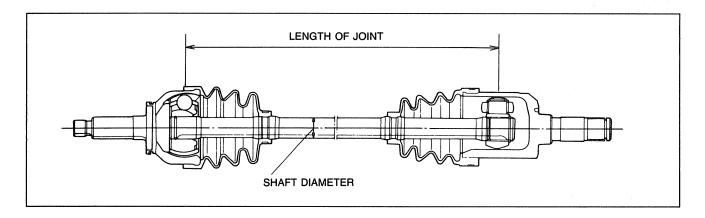
	16U0MX-010
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Preinspection Removal Disassembly (DOJ) Inspection (DOJ) Assembly (DOJ) Disassembly (TJ) Inspection (TJ) Assembly (TJ) Installation Joint shaft DOJ; Double offset joint	page M-26 page M-29 page M-29 page M-31 page M-32 page M-32 page M-33
T.J: Tripod joint	

OUTLINE

SPECIFICATIONS

Item	Model	Turbo	Non-Turbo
Length of joint mm (in	MTX	363.0 (14.29)	363.0 (14.29)
(between centers of joints)	ATX	348.8 (13.71)	355.5 (14.00)
Shaft diameter mm (in	MTX	24.0 (0.94)	24.0 (0.94)
Shart diameter min (in	ATX	26.0 (1.02)	24.0 (0.94)

16U0MX-001



TROUBLESHOOTING GUIDE

Problem	Possible Cause	Remedy	Page
Faulty operation of driveshaft	Broken ball joint Broken tripod joint Worn or seized joint	Replace Replace Replace	M-28 M-31 M-28, 31
Abnormal noise from driveshaft	Insufficient grease in joint or spline Excessive backlash on spline Worn joint	Add or replace Replace Replace	M-30, 31 M-28, 31 M-28, 31
Steering wheel pulls. (Steering wheel pulls toward either right or left side)	Bent steering linkage Fatigued coil spring Lower arm bushing worn or damaged Bent knuckle Bent lower arm or loose mounting Incorrect toe-in adjustment Improper tire air pressure Unevenly worn tires (left and right tires) Brake dragging	Refer to Section N Refer to Section R Refer to Section R Replace Refer to Section R Refer to Section R Refer to Section R Refer to Section Q Refer to Section Q Refer to Section P	 M- 8
Unstable handling	Bent steering linkage Joint in steering system worn or damaged Incorrect steering pinion preload adjustment Fatigued coil spring Faulty shock absorber(s) Lower arm bushing worn or damaged Incorrect toe-in adjustment (front or rear) Improper tire air pressure Wheel(s) bent or unbalanced	Refer to Section N Refer to Section N Refer to Section N Refer to Section R Refer to Section Q Refer to Section Q	
Excessive steering wheel play	Faulty front wheel bearing Incorrect steering pinion preload adjustment Rack and pinion worn Joint in steering system worn or damaged Lower arm bushing worn or damaged	Adjust Refer to Section N Refer to Section N Refer to Section N Refer to Section R	M- 8

TROUBLESHOOTING GUIDE, FRONT AXLE

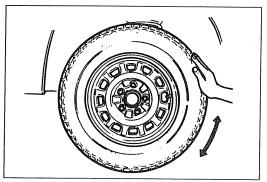
Problem	Possible Cause	Remedy	Page
Tires excessively worn or worn un-	Incorrect toe-in adjustment Improper tire air pressure Unbalanced wheel(s)	Refer to Section R Refer to Section Q Refer to Section Q	-
Abnormal noise from axle	Faulty wheel bearing	Replace	M-8,16,20

16U0MX-011

FRONT AXLE

PREPARATION SST

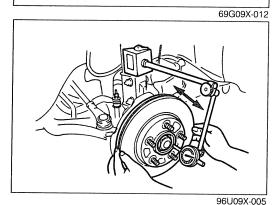
49 0118 850C Puller, ball joint	For removal of tie-rod end	49 G033 1A1 Puller set, wheel hub	For removal and installation of front wheel hub
49 G033 102 Handle (Part of 49 G033 1A1)	For removal and installation of front wheel hub	49 G033 104 Body (Part of 49 G033 1A1)	For removal and installation of front wheel hub
49 G033 105 Attachment (Part of 49 G033 1A1)	For removal and installation of front wheel hub	49 G033 106 Attachment (Part of 49 G033 1A1)	For removal and installation of front wheel bearing
49 G033 107 Install, dust cover	For assembly of front axle	49 H026 103 Support block	For assembly of front axle
49 G030 797 Handle (Part of 49 G030 795)	For removal and installation of wheel bearing	49 F027 007 Attachment 72	For assembly of front axle
49 V001 795 Installer, oil seal	For installation of oil seal		06U0MX-005



06U0MX-006

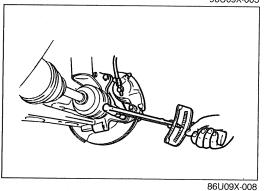
WHEEL HUB, STEERING KNUCKLE Preinspection Wheel bearing play

- 1. Jack up the vehicle and support it with safety stands.
- 2. Check that there is no abnormal noise and that the tire rotates smoothly when rotated by hand.
- 3. Remove the wheel.
 - 4. Remove the caliper assembly and suspend it using a rope.



5. Position a dial indicator against the wheel hub, then push and pull the disc plate by hand in the axial direction and measure the end play of the wheel bearing. If the end play exceeds specification, replace the wheel bearing.

Maximum end play: 0.2mm (0.0079 in)



6. Install the caliper assembly.

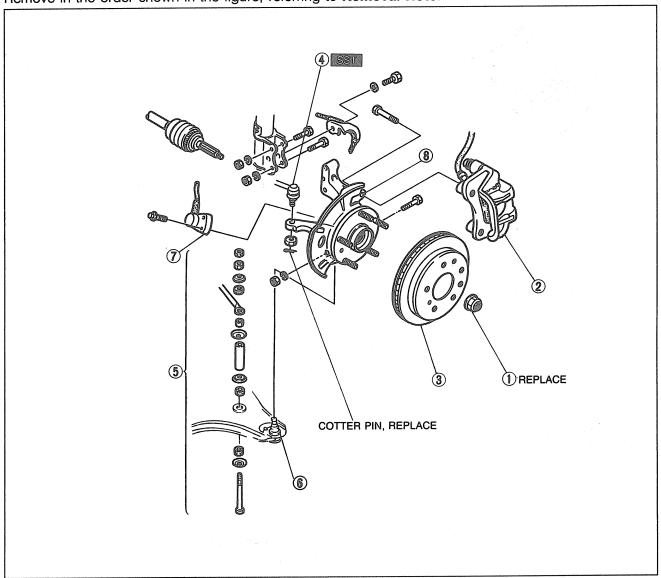
Tightening torque: 78—98 Nm (8.0—10.0 m-kg, 58—72 ft-lb)

7. Install the wheel.

Tightening torque: 88—118 Nm (9.0—12.0 m-kg, 65—87 ft-lb)

Removal

Remove in the order shown in the figure, referring to Removal Note.

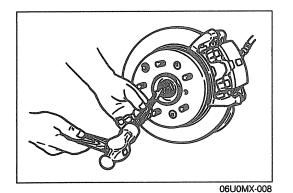


______06U0MX-007

1. Locknut
Removal page M-6
2. Caliper assembly
Removal page M-7
3. Disc plate
4. Tie-rod end

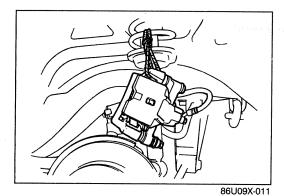
Removal..... page M-7

5. Stabilizer	
Removal	page M-7
6. Lower arm 7. Wheel speed sensor (ABS)	
Removal	
8. Knuckle	page

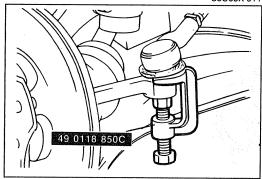


Removal note Locknut

1. Uncrimp the tab of the locknut.

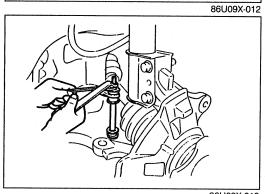


Caliper assembly
Remove the caliper assembly and suspend it.



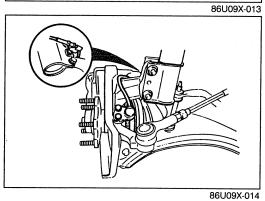
Tie-rod end

Disconnect the tie-rod end with the SST.



Stabilizer

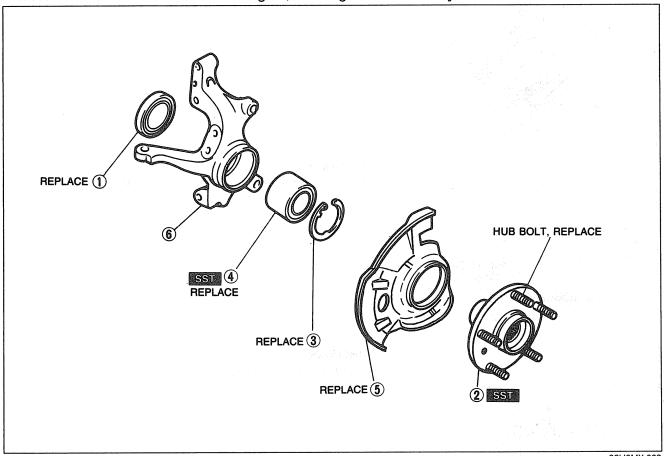
Remove the stabilizer bolt.



Wheel speed sensor (ABS) Remove the speed sensor.

Disassembly

Disassemble in the order shown in the figure, referring to Disassembly Note.



06U0MX-009

- 1. Oil seal
- 2. Front wheel hub Removal page M-8

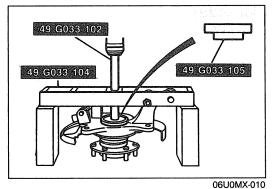
3. Retaining ring

4. Front wheel bearing

Removal page M-9

5. Dust cover

6. Knuckle

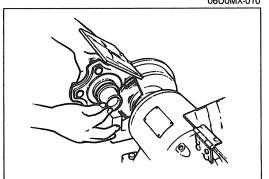


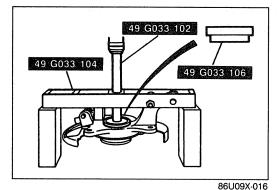
Disassembly note Front wheel hub

Remove the front wheel hub with the SST.

Note

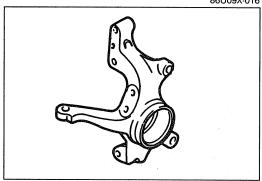
• If the bearing inner race remains on the front wheel hub, grind a section of the bearing inner race to approx. 0.5mm (0.0197 in). Then remove it with a chisel.





Front wheel bearing

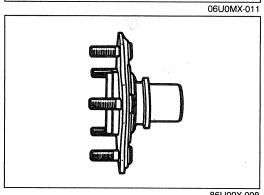
Remove the front wheel bearing with the SST.



Inspection

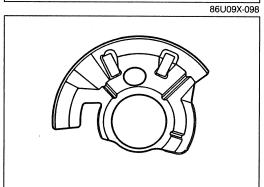
Check as described below, replace parts if necessary.

1. Check the knuckle for cracks or damage.

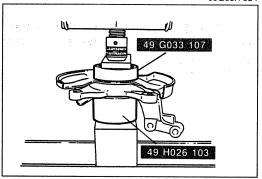


2. Check the front wheel hub for seizure, cracks or damage.

3. Check the dust cover for cracks or damage.



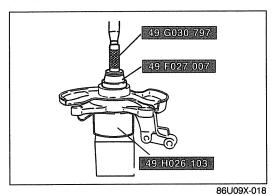
69G09X-084



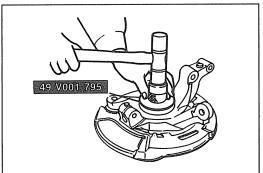
Assembly:

Install new hub bolts. (If applicable)
 Install a new dust cover with the SST.

FRONT AXLE



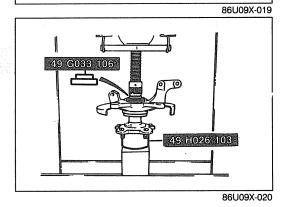
3. Install a new front wheel bearing with the SST.



4. Install the retaining ring.5. Install a new oil seal with the SST.

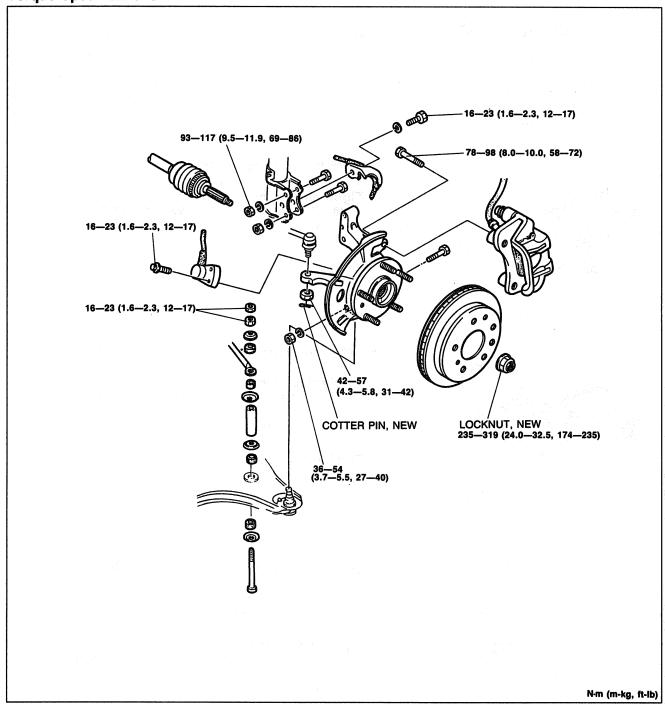
Note

• Apply grease to the oil seal lip.

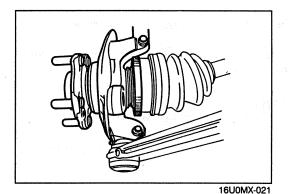


6. Install the front wheel hub with the SST.

Installation Torque Specifications



06U0MX-013

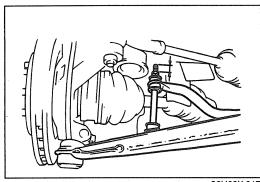


- 1. Loosely tighten the knuckle to the shock absorber when installing.
- 2. Install the lower arm ball-joint.

Tightening torque: 36—54 Nm (3.7—5.5 m-kg, 27—40 ft-lb)

3. Install the driveshaft.

FRONT AXLE



4. Install the stabilizer.

Dimension: 18.1-22.1mm (0.72-0.87 in)

Tightening torque: 16-23 N·m (1.6-2.3 m-kg, 12-17 ft-lb)

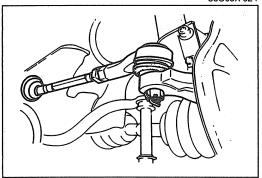


5. Install the wheel speed sensor. (ABS)

Tightening torque: 16-23 N·m (1.6-2.3 m-kg, 12-17 ft-lb)



86U09X-024

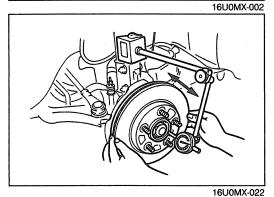


6. Install the tie-rod ends and new cotter pins.

Tightening torque: 42-57 N·m (4.3-5.8 m-kg, 31-42 ft-lb)

7. Install a new wheel hub locknut.

Tightening torque: 235-319 N·m (24.0-32.5 m-kg, 174-235 ft-lb)



8. Check the end play. (Refer to page M-5.)

Maximum end play: 0.2mm (0.0079 in)

- 9. Stake the locknut to groove.
- 10. Install the caliper assembly.

Tightening torque: 78—98 N·m (8.0—10.0 m-kg, 58—72 ft-lb)

11. Install the wheel.

Tightening torque: 88—118 N·m (9.0—12.0 m-kg, 65—87 ft-lb)

12. Lower the vehicle and install the knuckle to the specified torques with the vehicle unladen.

Tightening torque: 93—117 N·m (9.5—11.9 m-kg, 69—86 ft-lb)

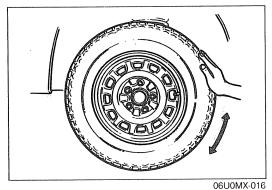
13. Inspect front wheel alignment and adjust it as necessary.

REAR AXLE

PREPARATION SST

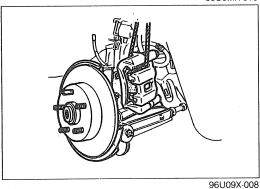
49 0259 770B Wrench, flare nut	For removal and installation of brake pipe	49 G033 102 Handle	For removal and installation of rear wheel bearing
49 G026 101 Replacer, bearing	For removal of rear wheel bearing	49 G026 102 Replacer, bearing	For assembly of rear wheel bearing
49 G026 103 Support block	For removal of rear wheel bearing	49 H026 103 Support, block	For assembly of rear wheel bearing
49 F026 102 Installer, bearing	For installation of oil seal	49 0839 425C Puller set, bearing	For removal of sensor rotor (ABS)
49 F027 007 Attachment for bearing φ72	For removal of sensor rotor (ABS)	49 H026 101A Sensor rotor installer	For installation of sensor rotor (ABS)
49 G030 797 Handle	For installation of rear wheel bearing		16U0MX-012

REAR AXLE

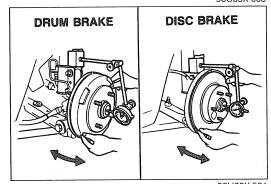


Preinspection Wheel Bearing Play

- 1. Jack up the vehicle and support it with safety stands.
- 2. Check that there is no abnormal noise and that the tire rotates smoothly when rotated by hand.

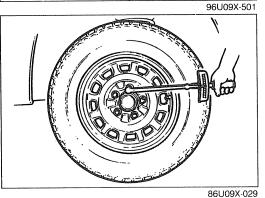


- 3. Remove the wheel.
- 4. Remove the caliper assembly and suspend it using a rope. (Disc)



5. Position a dial indicator against the hub cap, then push and pull the disc plate or brake drum by hand in the axial direction and measure the end play of the wheel bearing. If the end play exceeds specification, replace the wheel bearing.

Maximum end play: 0.2mm (0.0079 in)



6. Install the caliper assembly. (Disc)

Tightening torque: 45—67 N·m (4.6—6.8 m-kg, 33—49 ft-lb)

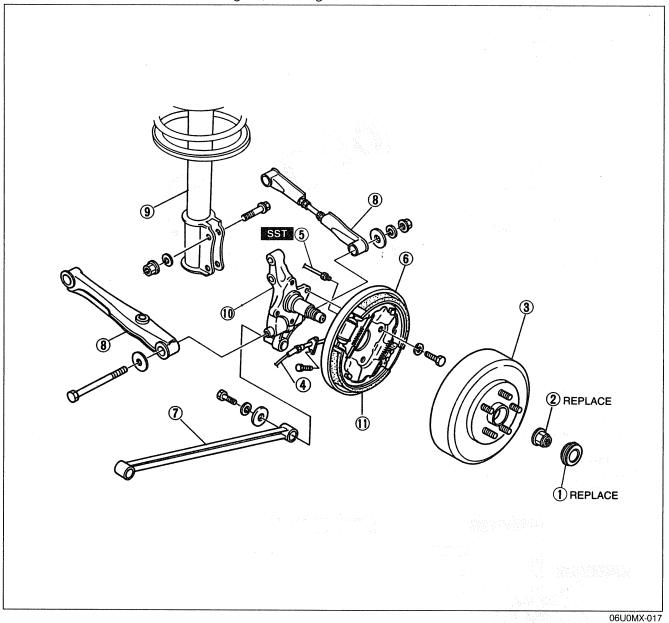
7. Install the wheel.

Tightening torque: 88—118 Nm (9.0—12.0 m-kg, 65—87 ft-lb)

DRUM BRAKE TYPE

Removal

Remove in the order shown in the figure, referring to **Removal Note**.

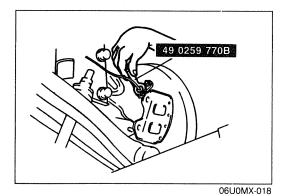


- 1. Hub cap
- 2. Locknut
- 3. Brake drum
- 4. Parking brake cable
- 5. Brake pipe

Removal page M-15 9. Shock absorber

- 6. Back plate
- 7. Trailing link

- 8. Lateral link
- 10. Knuckle spindle
- 11. Brake shoe assembly

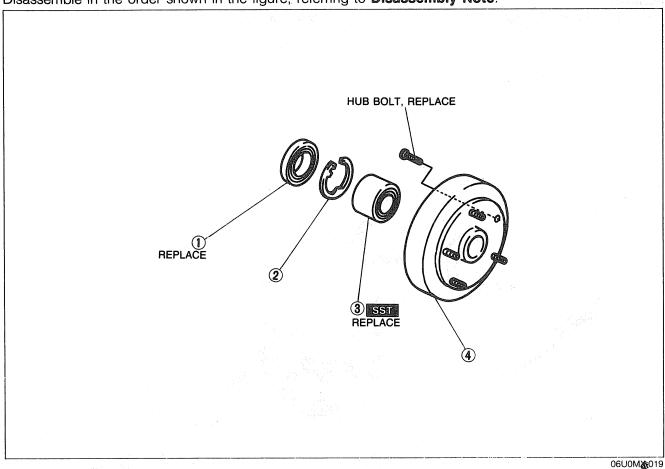


Removal note Brake pipe

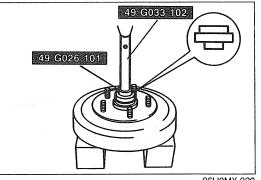
Disconnect the brake pipe with the SST.

Disassembly

Disassemble in the order shown in the figure, referring to **Disassembly Note**.



- 1. Oil seal
- 2. Retaining ring



06U0MX-020

Inspection Knuckle Spindle

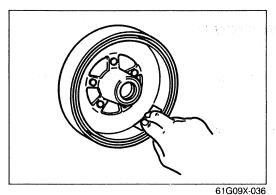
- Cracks or damage.
 Wear or rust on the oil seal contact surface.

3. Rear wheel bearing Removal.....page M-16 4. Brake drum

Disassembly note Rear wheel bearing

Remove the rear wheel bearing with the SST.

06U0MX-021

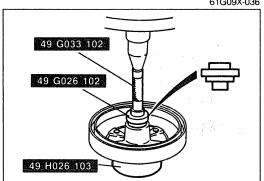


Brake Drum

Wear or damage to brake drum.

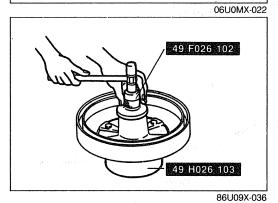
Note

• Remove minor rust with sandpaper



Assembly

1. Install a new rear wheel bearing with the SST.



- 2. Install the retaining ring.3. Install a new oil seal with the SST.

Note

• Apply grease to the oil seal lip.

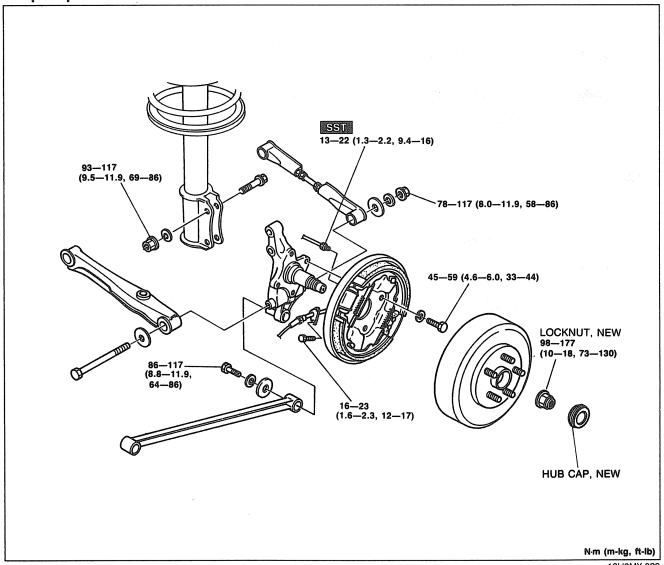
Installation

1. Install in the reverse order of removal, referring to Installation Note.

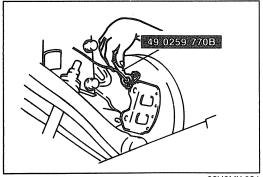
Caution

- Loosely tighten the knuckle and the lateral links when installing. Lower the vehicle and tighten nuts and bolts to the specified torques with the vehicle unladen.
- 2. After installation, adjust the parking brake lever stroke. (Refer to Section P.)
- 3. Inspect rear wheel alignment and adjust it as necessary.

Torque Specifications



16U0MX-023



Installation note Brake pipe

1. Connect the brake pipe with the SST.

Tightening torque:

13-22 N·m (1.3-2.2 m-kg, 9.4-16 ft-lb)

2. Bleed the air. (Refer to Section P.)

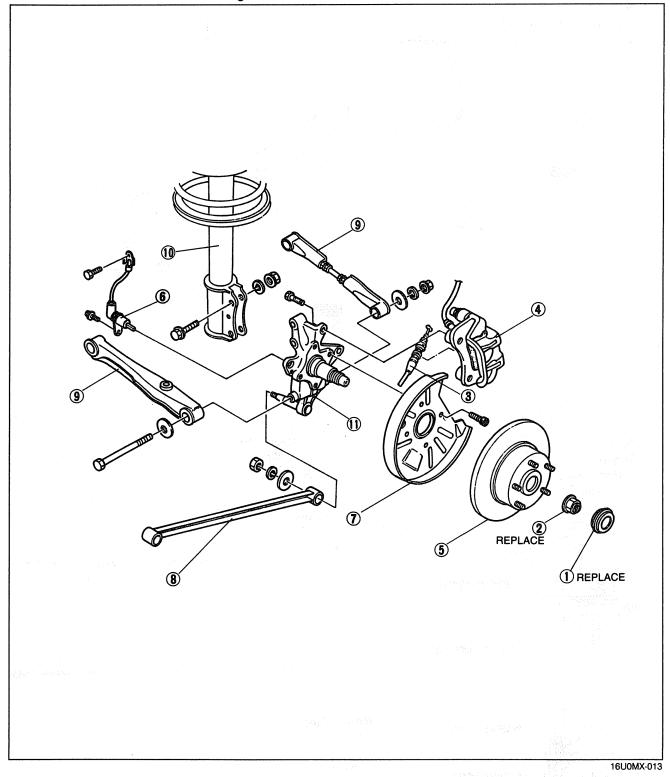
End play

Measure the end play. (Refer to page M-14.)

DISC BRAKE

Removal

Remove in the order shown in the figure.

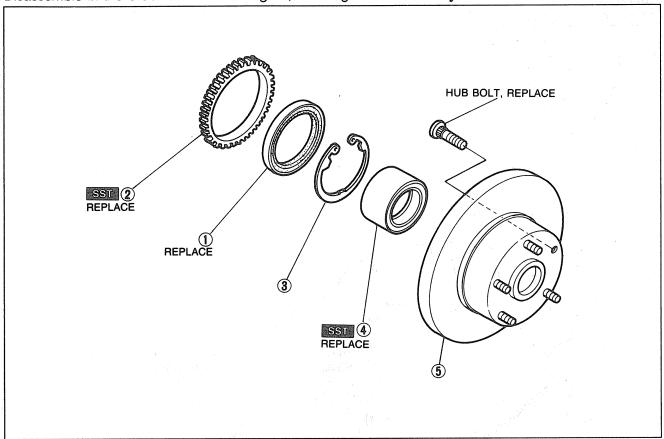


- 1. Hub cap
- 2. Locknut
- 3. Parking brake cable4. Caliper assembly
- 5. Disc plate
- 6. Wheel speed sensor (ABS)

- 7. Dust cover
- 8. Trailing link
- 9. Lateral link
- 10. Shock absorber
- 11. Knuckle spindle

Disassembly

Disassemble in the order shown in the figure, referring to **Disassembly Note**.



16U0MX-014

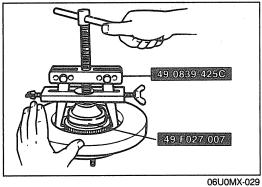
- 1. Oil seal
- 2. Sensor rotor (ABS)

Removal.....page M-20

4. Rear wheel bearing Removal.....page M-20

5. Disc plate

3. Retaining ring



49 G033 102 49 G026 103 86U09X-085

Disassembly note

- Do not remove the hub bolts unless necessary.
- Do not reuse the hub bolts if removed.

Sensor rotor (ABS)

Remove the sensor rotor with the SST.

Note

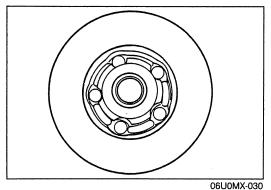
- Do not remove the sensor rotor unless necessary.
 Do not reuse the sensor rotor if removed.

Rear wheel bearing

Remove the rear wheel bearing with the SST.

Note

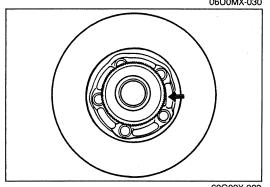
• Do not reuse the rear wheel bearing if removed.



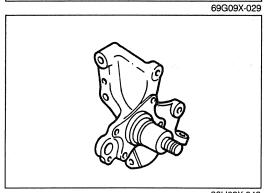
Inspection

Check as described below, replace parts if necessary.

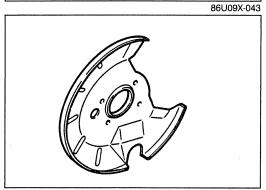
1. Check the hub for cracks or damage.



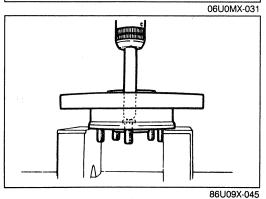
2. Check the sensor rotor for cracks or damage.



3. Check the knuckle spindle for cracks or damage, and the oil seal friction surface for wear or rust.

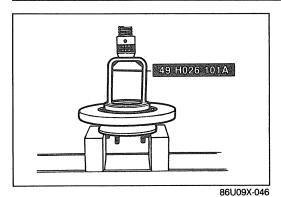


- 4. Check the dust cover for damage.
- 5. Check the hub cap for damage.

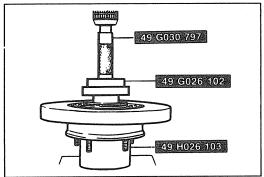


Assembly

1. Install new hub bolts.

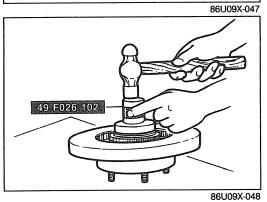


2. Install a new sensor rotor with the SST. (ABS)



3. Install a new rear wheel bearing with the SST.

4. Install the retaining ring.



5. Install a new oil seal with the SST.

Note

• Apply grease to the oil seal lip.

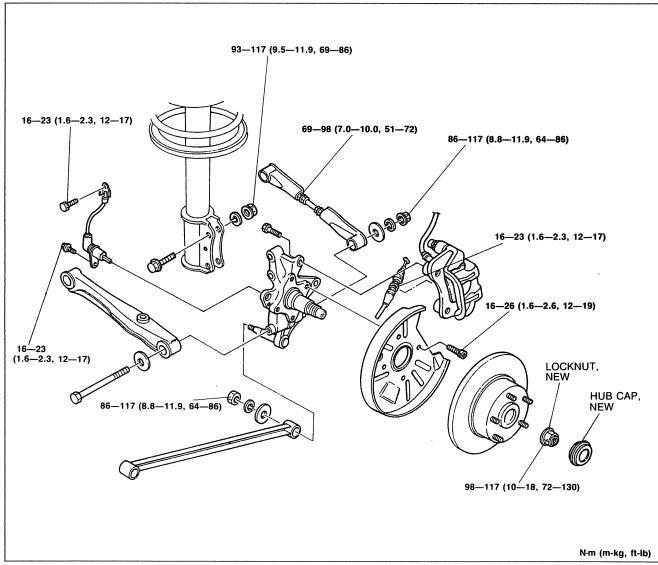
Installation

1. Install in the reverse order of removal, referring to **Installation Note**.

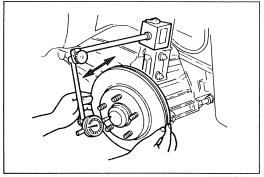
Caution

- Loosely tighten the knuckle and the lateral links when installing. Lower the vehicle and tighten nuts and bolts to the specified torques with the vehicle unladen.
- 2. After installation, adjust the parking brake lever stroke. (Refer to Section P.)
- 3. Inspect rear wheel alignment and adjust it as necessary.

Torque Specifications







Installation note End play

Measure the end play. (Refer to page M-14.)

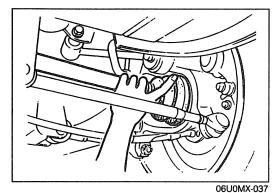
Maximum end play: 0.2mm (0.0079 in)

DRIVESHAFT

PREPARATION SST

49 0118 850C Puller, ball joint	For removal of tie-rod end	49 0839 425C Puller set, bearing	For removal of front wheel hub
49 G030 455 Holder, diff. side gear	For holding diff. side gear	49 G027 003 Holder, diff. side gear	For holding diff. side gear
49 H034 2A0 Lower arm bushing puller & installer	For support of bracket	49 H034 201 Support block (Part of 49 H034 2A0)	For support of bracket
49 F026 102 Installer, bearing	For removal of bearing and rear oil seal	49 G030 795 Installer, oil seal	For installation of front oil seal and bearing

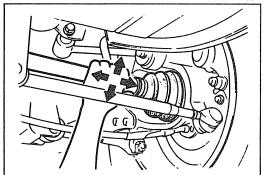
06U0MX-036



DRIVESHAFT DOUBLE OFFSET JOINT, DRIVESHAFT TRIPOD JOINT Preinspection

Boot

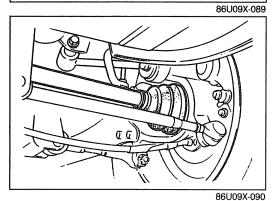
Check the boots on the driveshaft for cracks, damage, grease leakage or loose boot bands. Replace if necessary.



Spline Looseness

Turn the driveshaft by hand and check that the spline and joint are not excessively loose.

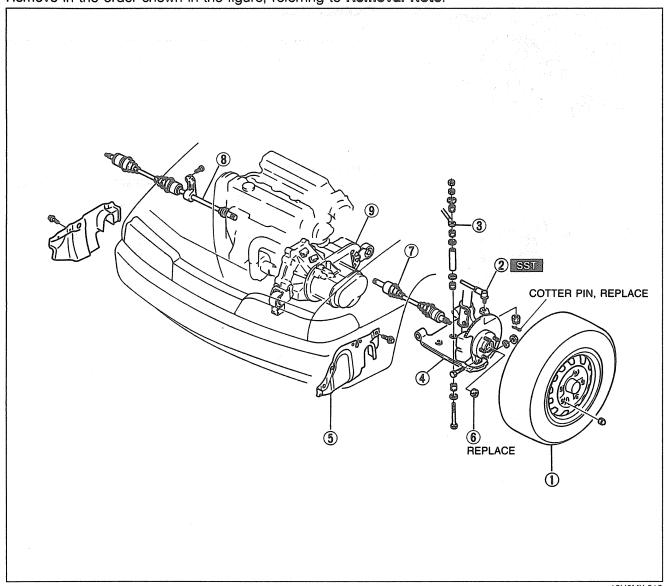
Replace if necessary.



Twisted or Cracked

Check that the driveshaft is not twisted or cracked. Replace if necessary.

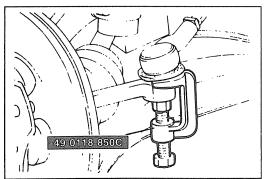
Remove in the order shown in the figure, referring to Removal Note.



16U0MX-016

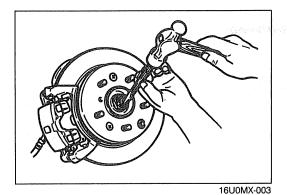
1. Wheel
2. Tie-rod end
Removal page M-26
3. Stabilizer
4. Lower arm
5. Splash shield





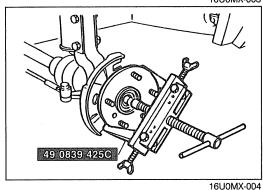
Removal note Tie-rod end

Disconnect the tie-rod end with the SST.



Locknut

Applying the brakes, raise the locknut tab and remove the locknut.

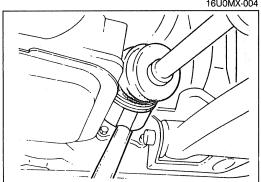


Driveshaft

1. If the driveshaft is stuck to the front wheel hub and can't be removed, use the **SST** to push the shaft out.

Note

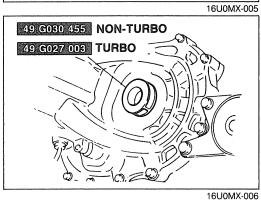
• Do not damage the boot or the oil seal.



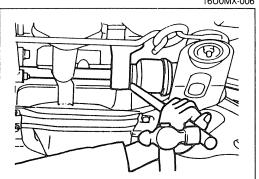
2. Disconnect the driveshaft from the transaxle with a prybar.

Note

• Do not damage the boot or the oil seal.



3. Install the **SST** to hold the side gear after removing the driveshaft.



Joint shaft

As shown in the figure, insert a pry bar between the driveshaft and the joint shaft and tap on the bar to uncouple them.

Disassembly (DOJ)

Disassemble in the order shown in the figure, referring to Disassembly Note.

Note

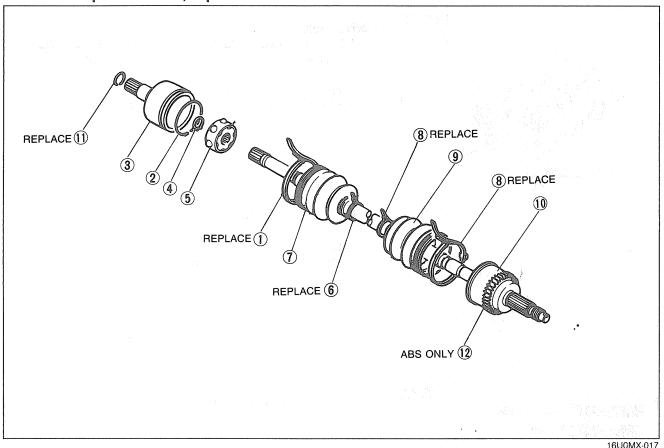
Clamp the shaft in a vice. Use protectors in the vice to avoid damage.

Do not allow dirt or foreign matter in the joint during disassembly or assembly.

• Do not disassemble the ball-joint at the wheel side. Do not wipe the grease off if there is no

• Do not remove the clip used to secure the outer ring to the ball-joint at the differential side if there is no problem.

If the clip is removed, replace it with a new one.



1.	Boot	band
_	·	

2. Clip

Removal page M-28

3. Outer ring

4. Snap ring

Removal page M-29

5. Ball joint

Removal page M-29

6. Boot band

7. Boot

8. Boot band

Removal page M-29 11. Clip

Disassembly note

9. Boot

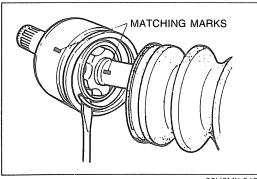
Removal page M-29

10. Shaft and ball joint

assembly

12. Sensor rotor

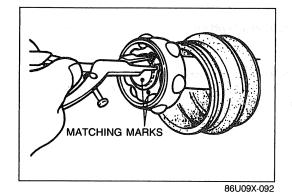
(Refer to Section P)



1. Make matching marks on the driveshaft and outer ring for proper reassembly.

Note

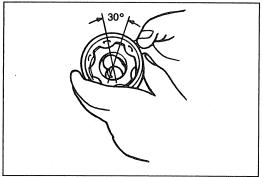
- · Mark with paint, do not use a punch.
- 2. Remove the clip.



Snap ring

DRIVESHAFT

- 1. Make matching marks on the driveshaft end and inner ring.
- 2. Remove the snap ring using snap ring pliers.

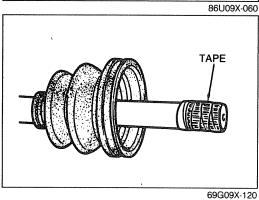


Balls, inner ring and cage

1. Make matching marks on the inner ring and cage.

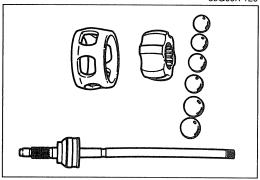
Note

- · Mark with paint, do not use a punch.
- 2. Turn the cage approximately 30°, then pull it away from the inner ring.



Boot

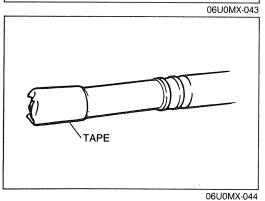
- 1. Wrap the shaft splines with tape.
- 2. Remove the boot.



Inspection

Wash the parts. Check and replace all damaged parts.

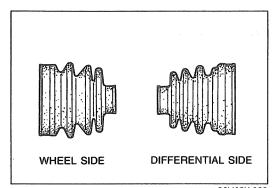
- 1. Twisted, bent, or damaged shaft.
- 2. Worn or scored splines.
- 3. Worn, rusted, or damaged outer ring.

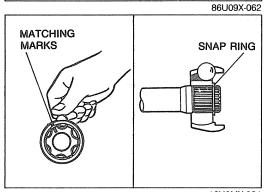


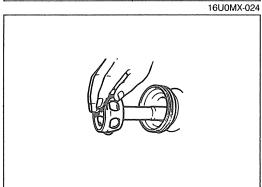
Assembly

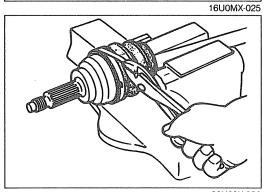
Boot

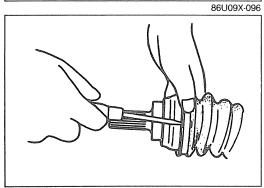
Wrap the shaft splines with tape before installing the boot.











Note

- The wheel side and differential side boots are different as shown in the figure.
- Fill the inside of the ball joint with the specified grease included in the kit.
- Securely fit the boot to the shaft and the outer race boot grooves.

Balls, inner ring and cage

1. Align the matching marks and install the balls.

Caution

- Install the cage with the larger diameter facing the snap ring groove. If installed wrongly, the driveshaft may become disengaged.
- 2. Install the cage, inner ring, and ball assembly to the driveshaft in the direction shown in the figure.
- 3. Install a new snap ring in the driveshaft snap ring groove.
- 4. Apply molybdenum disulfide grease to the joint.

Note

• Do not use other than specified grease.

Boot Band

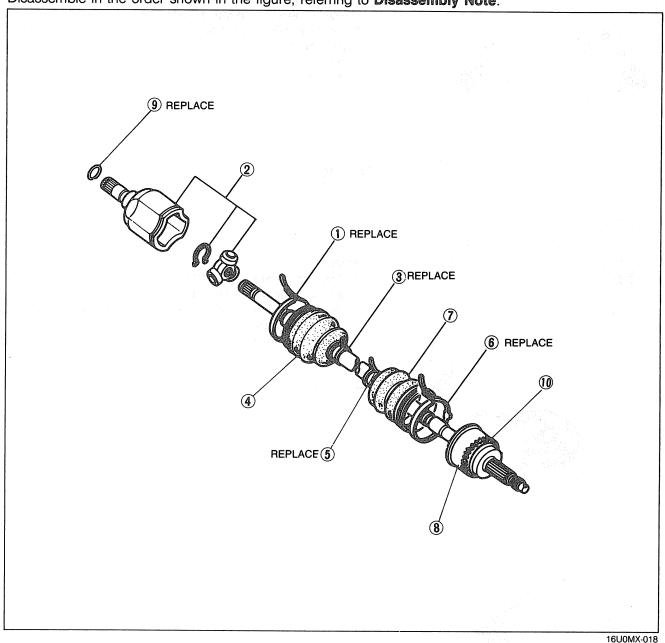
Tighten the boot band.

Note

- Use a new band.
- Fold the band in the direction opposite the forward rotation of the driveshaft.
- 1. Fold the band back by pulling on the end of the band.
- 2. Bend the locking clip to lock the end of the band.

Disassembly (TJ)

Disassemble in the order shown in the figure, referring to Disassembly Note.



- 1. Boot band
- 2. Tripod joint assembly

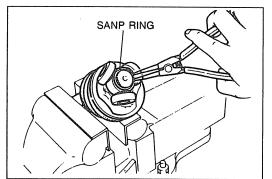
Removal page M-31

3. Boot band

- 4. Boot
- 5. Boot band
- 6. Boot band
- 7. Boot

- 8. Shaft and ball joint assembly
- 9. Clip
- 10. Sensor rotor

(Refer to Section P)

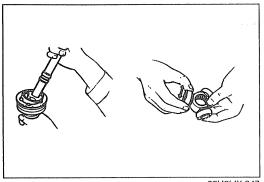


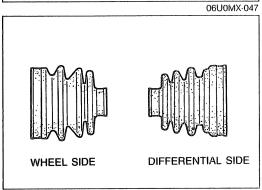
06U0MX-046

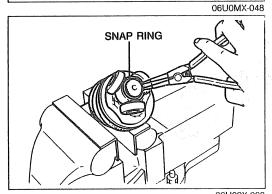
Disassembly note Tripod joint assembly

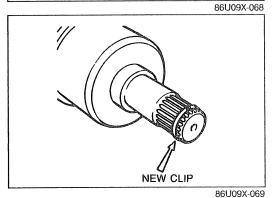
- 1. Remove the snap ring using snap ring pliers, then remove the tripod joint.
- 2. Disassemble the joint shaft assembly.

DRIVESHAFT









Inspection

Check and replace any faulty parts.

- 1. Twisted, bent, or damaged shaft.
- 2. Wear or scoring of splines.
- 3. Wear, excessive looseness, seizure, rust, or damage of bearing.
- 4. Checking, damage, or deterioration of boots.
- 5. Excessive play or heat damage of joint shaft bearing.

Assembly

Assemble in the reverse order of disassembly, referring to **Assembly Note**.

Assembly note

Note

- The wheel side and differential side boots are different as shown in the figure.
- Fill the inside of the ball joint with the specified grease included in the kit.
- Securely fit the boot to the shaft and the outer race boot grooves.

Tripod joint

Install the snap ring to the joint.

Clip

Install a new clip.

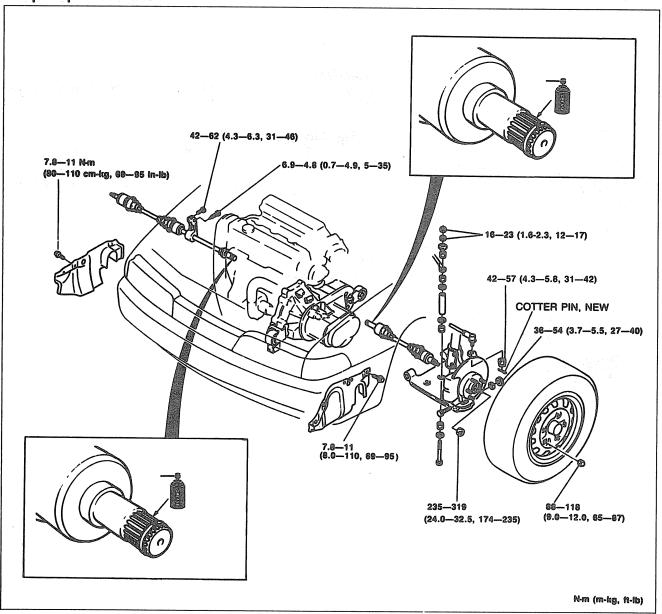
Installation

Install in the reverse order of removal, referring to Installation Note.

Caution

 Loosely tighten the lower arm when installing. Lower the vehicle and tighten all nuts and bolts to the specified torques with the vehicle unladen.

Torque Specifications



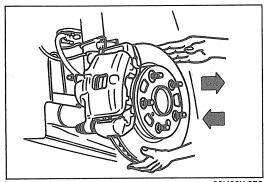
16U0MX-026

Installation note Drive shaft

Note

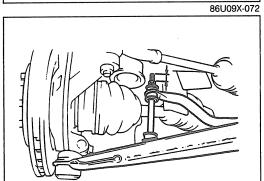
- Before installing the shaft, check the transaxle oil seal for damage.
- Apply transaxle oil to the oil seal lip.

16U0MX-007



Front wheel hub

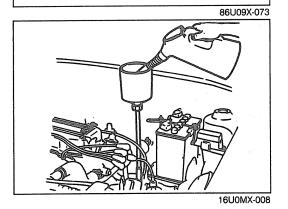
After installation, pull the front wheel hub outward and check that the driveshaft does not come out.



Stabilizer

Lock the nut with 20.1 \pm 2mm (0.79 \pm 0.08 in) of the threads exposed.

Tightening torque: 16—23 N·m (1.6—2.3 m-kg, 12—17 ft-lb)



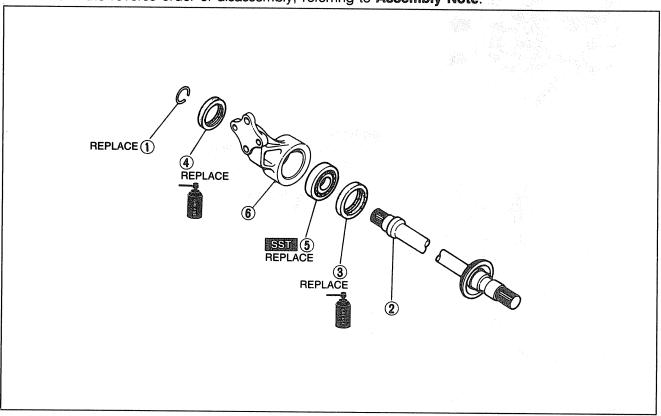
Oil

Add the specified grade and quantity of transaxle oil. (Refer to Sections J1, K.)

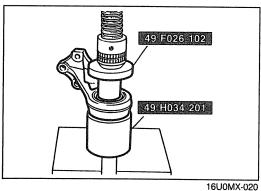
JOINT SHAFT

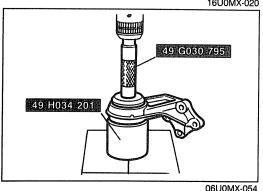
Disassembly / Assembly

Disassemble in the order shown in the figure, referring to **Disassembly Note**. Assemble in the reverse order of disassembly, referring to **Assembly Note**.



- 1. Clip
- 2. Joint shaft
- 3. Oil seal
- 4. Oil seal





5. Bearing

Removal......page M-35 Assembly.....page M-35

6. Bracket

Disassembly note Bearing

Remove the shaft and bearing with the **SST** and press.

Caution

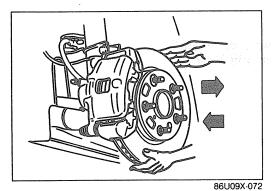
 Hold the shaft and the bearing with one hand so that it does not fall.

Assembly note Bearing

- 1. Install the shaft and a new bearing with the SST and press.
- 2. Install new oil seals.
- 3. Install a new clip.

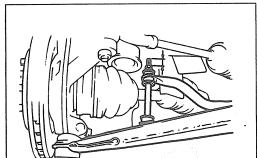
M-35

DRIVESHAFT



Front wheel hub

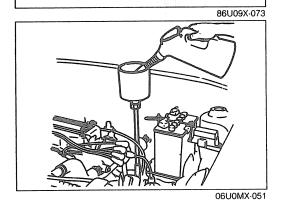
After installation, pull the front wheel hub outward and check that the driveshaft does not come out.



Stabilizer

Lock the nut with 20.1 \pm 2mm (0.79 \pm 0.08 in) of the threads exposed.

Tightening torque: 16—23 N·m (1.6—2.3 m-kg, 12—17 ft-lb)



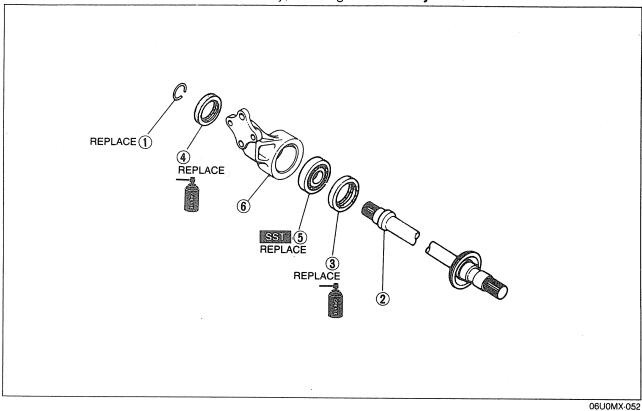
Oil

Add the specified grade and quantity of transaxle oil. (Refer to Sections J, K.)

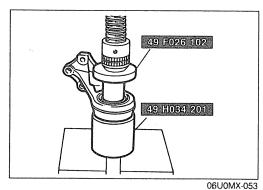
JOINT SHAFT

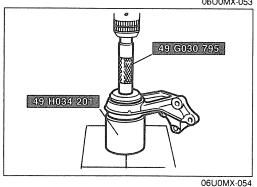
Disassembly / Assembly

Disassemble in the order shown in the figure, referring to **Disassembly Note**. Assemble in the reverse order of disassembly, referring to **Assembly Note**.



- 1. Clip
- 2. Joint shaft
- 3. Oil seal
- 4. Oil seal





5. Bearing

Removal.....page M-37 Assembly.....page M-37

6. Bracket

Disassembly note Bearing

Remove the shaft and bearing with the SST and press.

Caution

 Hold the shaft and the bearing by hand does not drop.

Assembly note Bearing

- 1. Install the shaft and a new bearing with the SST and press.
- 2. Install new oil seals.
- 3. Install a new clip.